

GalMax[™] 90 Cold Galvanising Paint - Sprayable Chemtools Pty Ltd

Chemwatch Hazard Alert Code: 2

Issue Date: **07/06/2024**Print Date: **07/06/2024**S.GHS.AUS/NZ.EN.E

Chemwatch: **5675-96**

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Version No: 3.1

Product name	GalMax™ 90 Cold Galvanising Paint - Sprayable
Chemical Name	Not Applicable
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	A corrosion resistant primer for ferrous metals, not recommended over nonferrous metals Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemtools Pty Ltd	Chemtools Ltd
Address	Unit 2, 14 - 16 Lee Holm Road St Marys NSW 2760 Australia	15/62 Factory Road Belfast Christchurch 8051 New Zealand
Telephone	1300 738 250, +61 2 9833 9766	+64 3 323 4177
Fax	+61 2 9623 3670	+61 2 9623 3670
Website	www.chemtools.com.au	www.chemtools.co.nz
Email	sales@chemtools.com.au	nzsales@chemtools.co.nz

Emergency telephone number

Association / Organisation	Poisons Information Centre	National Poisons Centre
Emergency telephone numbers	13 11 26	0800 764 766
Other emergency telephone numbers	Not Available	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S6
Classification ^[1]	Flammable Liquids Category 3, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Acute Hazard Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Page 2 of 21

GalMax[™] 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Version No: 3.1

Hazard pictogram(s)







Signal word

I word | Warning

Hazard statement(s)

H226	Flammable liquid and vapour.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H402	Harmful to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P391	Collect spillage.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	

Precautionary statement(s) Storage

, , ,	
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Version No: 3.1

Page 3 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Flammable Liquids Category 3, Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1

Legend:

1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Determined by Chemwatch using GHS/HSNO criteria

3.1C, 6.1D (dermal), 6.1D (oral), 6.1E (aspiration), 6.3A, 6.4A, 6.8B, 6.9B, 9.1A

Label elements











Signal word

Danger

Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

,	
P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Part Number:

Version No: 3.1

Page 4 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: 07/06/2024 Print Date: 07/06/2024

P330	Rinse mouth.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
Precautionary statement(s) Storage		
P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name	
7440-66-6	<60	zinc powder	
1330-20-7	<50	xylene	
64742-95-6.	<10	naphtha petroleum, light aromatic solvent	
108-65-6	<10	propylene glycol monomethyl ether acetate, alpha-isomer	
64742-82-1.	<10	naphtha petroleum, heavy, hydrodesulfurised	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
,	 Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible

Indication of any immediate medical attention and special treatment needed Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting Chemwatch: **5675-96**

Page **5** of **21**

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number: Version No: **3.1**

has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

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ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comments

Methylhippu-ric acids in urine 1.5 gm/gm creatinine End of shift

2 mg/min Last 4 hrs of shift

- Absorption of zinc compounds occurs in the small intestine.
- ► The metal is heavily protein bound.
- Elimination results primarily from faecal excretion.
- The usual measures for decontamination (Ipecac Syrup, lavage, charcoal or cathartics) may be administered, although patients usually have sufficient vomiting not to require them.
- CaNa2EDTA has been used successfully to normalise zinc levels and is the agent of choice.

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: 07/06/2024 Page 6 of 21 Part Number: Print Date: 07/06/2024

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

Version No: 3.1

- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- Reacts with acids producing flammable / explosive hydrogen (H2) gas
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may

Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so

Water spray or fog may be used to disperse /absorb vapour.

• Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite.

▶ Contain spill with sand, earth or vermiculite.

Page 7 of 21 GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

- Collect solid residues and seal in labelled drums for disposal.
 Wash area and prevent runoff into drains.
 - Wash area and prevent runon into drains.
 If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Version No: 3.1

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ▶ DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- Safe handling

Other information

- DO NOT use plastic buckets.
 Earth all lines and equipment.
- ▶ Use spark-free tools when handling
- Avoid contact with incompatible materials.
- ► When handling, **DO NOT** eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- Store in original containers in approved flammable liquid storage area.
- Store away from incompatible materials in a cool, dry, well-ventilated area.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- ▶ No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel adequate security must be provided so that unauthorised personnel do not have access.
- Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
- ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
- Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers dry chemical, foam or carbon dioxide) and flammable gas detectors.
- Keep adsorbents for leaks and spills readily available.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

In addition, for tank storages (where appropriate):

- ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.
- For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
- Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

- Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

Suitable container

Avoid reaction with oxidising agents

Continued...

GalMax™ 90 Cold Galvanising Paint - Sprayable

Page 8 of 21

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number: Version No: **3.1**















- X Must not be stored together
- 0 May be stored together with specific preventions
- May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	zinc powder	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	zinc powder	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	xylene	Dimethylbenzene	50 ppm / 217 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	naphtha petroleum, heavy, hydrodesulfurised	White spirits	790 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	naphtha petroleum, heavy, hydrodesulfurised	Stoddard solvent (White spirits)	100 ppm / 525 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
zinc powder	6 mg/m3	21 mg/m3	120 mg/m3
xylene	Not Available	Not Available	Not Available
naphtha petroleum, light aromatic solvent	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available	Not Available
naphtha petroleum, heavy, hydrodesulfurised	300 mg/m3	1,800 mg/m3	29500** mg/m3

Ingredient	Original IDLH	Revised IDLH
zinc powder	Not Available	Not Available
xylene	900 ppm	Not Available
naphtha petroleum, light aromatic solvent	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
naphtha petroleum, heavy, hydrodesulfurised	20,000 mg/m3	Not Available

Exposure controls

Appropriate engineering controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if

Version No: 3.1

Page 9 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- · Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- · Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
- Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Individual protection measures, such as personal protective equipment









Eye and face protection

- Safety glasses with side shields.
- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

For esters:

▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- $\boldsymbol{\cdot}$ frequency and duration of contact,
- · chemical resistance of glove material,

Chemwatch: **5675-96** Page **10** of **21**

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number:

Version No: 3.1

- · glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- · Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- \cdot Excellent when breakthrough time > 480 min
- · Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

• Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.

· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Other protection

- Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

 $\mathsf{GalMax}^{\mathsf{TM}}$ 90 Cold Galvanising Paint - Sprayable

Material	CPI
PE/EVAL/PE	Α
PVA	Α
TEFLON	Α
VITON	Α
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVC	С
PVDC/PE/PVDC	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove,

a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P3	-	A-PAPR-AUS / Class 1 P3
up to 50 x ES	-	A-AUS / Class 1 P3	-
up to 100 x ES	-	A-2 P3	A-PAPR-2 P3 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Issue Date: 07/06/2024 Print Date: 07/06/2024

Part Number: Version No: 3.1

> of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Grey flammable liquid with aromatic odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.90 – 2.1
Odour	Characteristic	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	432 - 530 (xylene)
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	136 - 145 (xylene)	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	23-27 (xylene)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	4.5 (xylene)	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7	
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. 	
Possibility of hazardous reactions	See section 7	
Conditions to avoid	See section 7	
Incompatible materials	See section 7	
Hazardous decomposition products	See section 5	

SECTION 11 Toxicological information

Information on toxicologic	al effects
Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation hazard is increased at higher temperatures. Not normally a hazard due to non-volatile nature of product Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Not a likely route of entry into the body in commercial or industrial environments. The liquid may produce considerable gastrointestinal discomfort and be harmful or toxic if swallowed.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Version No: 3.1

Page 12 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: 07/06/2024 Print Date: 07/06/2024

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. Eye The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney Chronic function. Shorter chain compounds are more dangerous. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS] GalMax™ 90 Cold TOXICITY IRRITATION Galvanising Paint -Not Available Not Available Sprayable TOXICITY IRRITATION Dermal (rabbit) LD50: 1130 mg/kg^[2] Eye: no adverse effect observed (not irritating)^[1] zinc powder Oral (Rat) LD50: >2000 mg/kg^[1] Skin: no adverse effect observed (not irritating)^[1] TOXICITY IRRITATION Eye (human): 200 ppm irritant Dermal (rabbit) LD50: >1700 mg/kg^[2] Eye (rabbit): 5 mg/24h SEVERE Inhalation (Rat) LC50: 5000 ppm4h^[2] Eye (rabbit): 87 mg mild xylene Oral (Mouse) LD50; 2119 mg/kg^[2] Eye: adverse effect observed (irritating)[1] Skin (rabbit):500 mg/24h moderate Skin: adverse effect observed (irritating)^[1] TOXICITY IRRITATION Dermal (rabbit) LD50: >1900 mg/kg^[1] Eye: no adverse effect observed (not irritating)^[1] naphtha petroleum, light aromatic solvent Inhalation (Rat) LC50: >4.42 mg/L4h^[1] Skin: adverse effect observed (irritating)^[1] Oral (Rat) LD50: >4500 mg/kg^[1] TOXICITY IRRITATION propylene glycol dermal (rat) LD50: >2000 mg/kg^[1] Eye: no adverse effect observed (not irritating)^[1] monomethyl ether acetate, alpha-isomer Oral (Rat) LD50: 3739 mg/kg^[2] Skin: no adverse effect observed (not irritating)^[1] TOXICITY IRRITATION Dermal (rabbit) LD50: >1900 mg/kg^[1] Eye: no adverse effect observed (not irritating)^[1] naphtha petroleum, heavy, hydrodesulfurised Inhalation (Rat) LC50: >1.58 mg/l4h^[1] Skin: adverse effect observed (irritating)^[1] Oral (Rat) LD50: >4500 mg/kg^[1] Skin: no adverse effect observed (not irritating)^[1] Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances ZINC POWDER Inhalation (human) TCLo: 124 mg/m3/50min. Skin (human):0.3mg/3DaysInt. mild **XYLENE** Reproductive effector in rats The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

The substance is classified by IARC as Group 3:

Page 13 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Version No: 3.1

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Inhalation (rat) TCLo: 1320 ppm/6h/90D-I * [Devoe]

Most Low Boiling Point Naphthas (LBPNs) have low actute toxicity to oral, dermal and inhalation routes of exposure, and mild to moderate skin and eye irritating effects. However, some heavier 'cracked' LBPNs (LKBPNs with greater olefinic content) have been found to be more irritating to the skin and eyes compared to non-cracked LBPNs.

LBPNs are not known to be sensitising to the skin.

Animal studies examined the effects of short-term and longer-term exposure to LBPNs through inhalation or oral routes. In male rats specifically, exposure to LBPNs resulted in kidney-related issues like increased kidney weight, kidney lesions, and hyaline droplet formation. However, the same effects were not seen in female rats, mice, or humans due to a mechanism of action involving a particular enzyme only found in male rats. Limited studies found that exposure through inhalation caused an increase in liver weight in both male and female rats. Dermal exposure to one specific LBPN (light cracked naphtha) resulted in skin irritation and changes at low doses in rats. Few studies were available regarding the chronic toxicity of LBPNs, but one study exposed mice and rats to unleaded gasoline (containing 2% benzene) and found ocular and kidney effects at concentrations of 200 mg/m3 and 6170 mg/m3, respectively.

Testing of LBPN genetic effects have shown mixed results when performed using in vitro studies. In vivo studies of LBPNs showed no negative outcomes. Some LBPNS have been shown to cause unusual chromosome formation. Testing of genotoxicity of unleaded gasoline (containing 2% benzene) found that unusual DNA synthesis was induced in mice via oral exposure. Similarly, unleaded gasoline with 2% benzene content resulted in in replicative DNA synthesis in rat kidney cells via oral and inhalation exposures. While the majority of in vivo genotoxicity results for LBPN substances are negative, the potential for genotoxicity of LBPNs as a group cannot be disregarded based on the mixed in vitro genotoxicity results.

Limited evidence exists demonstrating the carcinogenicity of skin and blood following exposure to LBPNs. The published studies studfying the incidence of cancer due to LBPNs had several limitations, including a lack of exposure data and the inability to definitively exclude the exposure effects of gasoline combustion products from the effects of gasoline itself. Only unleaded gasoline has been examined for its carcinogenic potential in inhalation studies among LBPN substances. One such study foudn that inhalaiton of exposure of unleaded gasoline (2% benzene) resulted in promotion of liver tumours in female mice at an dosage of 6170 mg/m3 over 2 years, but did not initiate tumour formation. Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPN substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 carinogens (benzene content = 0.1% by weight). THe IARC has classified gasoline as a Group 2B carcinogen (possibly carcinogenic to humans) and "occupational exposures in petroleum refining" as Group 2A carcinogens (probably carcinogenic to humans). Induction of both benign and malignant tumours has been found following dermal exposure to mice to heavy catalytic cracked naphtha, light catalytic cracked naphtha, light straight-run naphtha and naphtha. On the other hand, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha or unleaded gasoline was dermally applied to mice.

No reproductive or developmental toxicity was observed for the majority of LBPN substances evaluated. Most of these studies were carried out by inhalation exposure in rodents. However, developmental toxicity was observed for a few naphthas. Decreased foetus body weight and an increased incidence of bone malformation were observed when female rats were exposed to light aromatized solvent naphtha at 1250mg/kg bodyweight. Another study found that pregnant rats exposed to hydrotreated heavy naphtha (~4500 mg/kg bodyweight) via inhalation birth offspring with greater birth weights, and decreased cognitive and memory ability. For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cracked naphtha at 2000 mg/kg bodyweight on gestational day 13.

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER

NAPHTHA PETROLEUM,

LIGHT AROMATIC

SOLVENT

A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS

For propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.

Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.

As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.

Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.

Generally,linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are

Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw

Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and

Version No: 3.1

Page 14 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

demonstrates that these substances are not genotoxic.

The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods

International Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA)

Internation Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA) Esters of Aliphatic acyclic primary alcohols with aliphatic linear saturated carboxylic acids.; 1998

NAPHTHA PETROLEUM, HEAVY, HYDRODESULFURISED

NAPHTHA PETROLEUM.

SOLVENT & NAPHTHA

PETROLEUM, HEAVY,

HYDRODESULFURISED

LIGHT AROMATIC

No significant acute toxicological data identified in literature search.

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver. For trimethylbenzenes:

Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine.

Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4-trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation.

Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness.

Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils.

Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations.

Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.

For C9 aromatics (typically trimethylbenzenes - TMBs)

Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.

Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.

Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.

Mutation-causing ability: No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing. Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may been seen at concentrations that are toxic to the mother.

Petroleum contains aromatic (benzene, toluene, ethyl benzene, napthalene) and aliphatic hydrocarbons (n-hexane), which can result in many detrimental health effects, including, cancer, tumour formation, hearing loss, and nervous system toxicity. Animal testing shows breathing in petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Similarly, exposure to gasoline over a lifetime can cause kidney cancer in animals, but the relevance in humans is questionable.

Most studies involving gasoline have shown that gasoline does not cause genetic mutation, including all recent studies in living human subjects (such as in petrol service station attendants).

Animal studies show concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus. Prolonged contact with petroleum may result in skin inflammation and make the skin more sensitive to irritation and penetration by other materials.

			w .
Acute Toxicity	~	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	~

Legend: ★ - Data either not available or does not fill the criteria for classification

Data available to make classification

Chemwatch: 5675-96

Page 15 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

SECTION 12 Ecological information

Toxicity

Part Number:

Version No: 3.1

GalMax™ 90 Cold	Endpoint	Test Duration (hr)	Species	Value	Source
Galvanising Paint - Sprayable	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	672h	Fish	0.003mg/L	4
	EC50	72h	Algae or other aquatic plants	0.005mg/l	4
zinc powder	EC50	96h	Algae or other aquatic plants	0.042mg/L	2
·	EC50	48h	Crustacea	0.06- 0.08mg/L	4
	LC50	96h	Fish	0.011- 0.014mg/L	4
	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	2.6mg/l	2
xylene	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
	EC50	48h	Crustacea	1.8mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
naphtha petroleum, light aromatic solvent	EC50	72h	Algae or other aquatic plants	19mg/l	1
aromatic solvent	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50	48h	Crustacea	6.14mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
propylene glycol monomethyl ether acetate,	LC50	96h	Fish	100- 180mg/l	2
alpha-isomer	EC50	48h	Crustacea	373mg/l	2
	NOEC(ECx)	336h	Fish	47.5mg/l	2
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	391mg/l	2
	EC50(ECx)	72h	Algae or other aquatic plants	391mg/l	2
	NOEC(ECx)	504h	Crustacea	0.097mg/l	2
naphtha petroleum, heavy, hydrodesulfurised	EC50	72h	Algae or other aquatic plants	0.53mg/l	2
nyuroucsununscu	EC50	96h	Algae or other aquatic plants	0.58mg/l	2
	NOEC(ECx)	720h	Fish	0.02mg/l	2
	EC50	96h	Algae or other aquatic plants	0.277mg/l	2
	LC50	96h	Fish	0.14mg/l	2
Legend:	4. US EPA, Ed		e ECHA Registered Substances - Ecotoxicologic lata 5. ECETOC Aquatic Hazard Assessment Da centration Data 8. Vendor Data	•	

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- $\mbox{\Large \ \, }$ lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

Chemwatch: **5675-96**

Page 16 of 21

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number: Version No: **3.1**

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)

Mobility in soil

Ingredient	Mobility
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (Log KOC = 1.838)

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

disposal

Product / Packaging

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.
- Recycle wherever possible.

Otherwise:

- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

DO NOT deposit the hazardous substance into or onto a landfill or a sewage facility.

Burning the hazardous substance must happen under controlled conditions with no person or place exposed to

- (1) a blast overpressure of more than 9 kPa; or
- (2) an unsafe level of heat radiation.

The disposed hazardous substance must not come into contact with class 1 or 5 substances.

SECTION 14 Transport information

Labels Required



Marine Pollutant



Page 17 of 21

GalMax[™] 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number: Version No: **3.1**

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Land transport (ADG)

• • •				
14.1. UN number or ID number	1263	1263		
14.2. UN proper shipping name	` •	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
14.3. Transport hazard class(es)	Class Subsidiary Hazard			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally haza	Environmentally hazardous		
14.6. Special precautions for user	Special provisions Limited quantity			

Land transport (UN)

14.1. UN number or ID number	1263			
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
14.3. Transport hazard class(es)	Class Subsidiary Hazard			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions 163; 223; 367 Limited quantity 5 L			

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263			
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
	ICAO/IATA Class	3		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
0.000(00)	ERG Code	3L		
14.4. Packing group	III	III		
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A3 A72 A192	
	Cargo Only Packing Instructions		366	
	Cargo Only Maximum Qty / Pack		220 L	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		355	
	Passenger and Cargo Maximum Qty / Pack		60 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y344	
	Passenger and Cargo Limited Ma	aximum Qty / Pack	10 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263		
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard	IMDG Class	3	
class(es)	IMDG Subsidiary Hazard	Not Applicable	

Page 18 of 21

GalMax[™] 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**

Part Number: Version No: **3.1**

14.4. Packing group	III	
14.5 Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
zinc powder	Not Available
xylene	Not Available
naphtha petroleum, light aromatic solvent	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
naphtha petroleum, heavy, hydrodesulfurised	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
zinc powder	Not Available
xylene	Not Available
naphtha petroleum, light aromatic solvent	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
naphtha petroleum, heavy, hydrodesulfurised	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002528	Cleaning Products Flammable Group Standard 2020
HSR002495	Additives Process Chemicals and Raw Materials Flammable Group Standard 2020
HSR002662	Surface Coatings and Colourants Flammable Group Standard 2020
HSR002611	Metal Industry Products Flammable Group Standard 2020
HSR002621	N.O.S. Flammable Group Standard 2020
HSR002637	Photographic Chemicals Flammable Group Standard 2020
HSR002641	Polymers Flammable Group Standard 2020
HSR002647	Reagent Kits Group Standard 2020
HSR002650	Solvents Flammable Group Standard 2020
HSR002682	Water Treatment Chemicals Flammable Group Standard 2020
HSR100425	Pharmaceutical Active Ingredients Group Standard 2020
HSR002599	Leather and Textile Products Flammable Group Standard 2020
HSR002603	Lubricants Flammable Group Standard 2020
HSR002548	Corrosion Inhibitors Flammable Group Standard 2020
HSR002552	Cosmetic Products Group Standard 2020
HSR002556	Dental Products Flammable Group Standard 2020
HSR002563	Embalming Products Flammable Group Standard 2020
HSR002576	Food Additives and Fragrance Materials Flammable Group Standard 2020
HSR002583	Fuel Additives Flammable Group Standard 2020

Version No: 3.1

Page 19 of 21

GalMax[™] 90 Cold Galvanising Paint - Sprayable

Issue Date: 07/06/2024 Print Date: 07/06/2024

HSR Number	Group Standard
HSR002596	Laboratory Chemicals and Reagent Kits Group Standard 2020
HSR100757	Veterinary Medicines Limited Pack Size Finished Dose Group Standard 2020
HSR100758	Veterinary Medicines Non dispersive Closed System Application Group Standard 2020
HSR100759	Veterinary Medicines Non dispersive Open System Application Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

zinc powder is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Approved Hazardous Substances with controls

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

New Zealand Approved Hazardous Substances with controls

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

naphtha petroleum, light aromatic solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule; Dangerous Goods 2005 - Schedule 2 Dangerous Goods in Limited Quantities and Consumer Commodities

propylene glycol monomethyl ether acetate, alpha-isomer is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

naphtha petroleum, heavy, hydrodesulfurised is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

New Zealand Approved Hazardous Substances with controls

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule; Dangerous Goods 2005 - Schedule 2 Dangerous Goods in Limited Quantities and Consumer Commodities

New Zealand Workplace Exposure Standards (WES)

Additional Regulatory Information

Not Applicable

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)
3.1C	500 L in containers more than 5 L	250 L

Chemwatch: **5675-96**

Page 20 of 21

Part Number: GalMax™ 90 Cold Galvanising Paint - Sprayable

Version No: 3.1

Issue Date: **07/06/2024** Print Date: **07/06/2024**

Hazard Class Quantity (Closed Containers) Quantity (Open Containers)

3.1C 1 500 L in containers up to and including 5 L 250 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
3.1C or 3.1D				10 L

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (zinc powder; xylene; naphtha petroleum, light aromatic solvent; propylene glycol monomethyl ether acetate, alpha-isomer naphtha petroleum, heavy, hydrodesulfurised)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (zinc powder)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	07/06/2024
Initial Date	27/05/2024

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Version No: 3.1

Page **21** of **21**

GalMax™ 90 Cold Galvanising Paint - Sprayable

Issue Date: **07/06/2024**Print Date: **07/06/2024**